



ENERGY EFFICIENCY AND SMART SYSTEM FOR NEGATIVE PRESSURE ROOM IN HOSPITALS

Kafiuddin, MT

Government Affair Chair



Profile

Pendidikan :

- S2 Energy Conservation, **University of Indonesia** (1999-2001)
- S1/DIV Thermal System, **Universitaire de Technologie I Joseph Fourier, Grenoble France** (1991-1993)
- DIII Refrigeration & Air Conditioning, **Politeknik ITB Bandung** (1987-1990)
- SMA Xaverius Jambi (1983-1986)

Pengalaman Singkat :

- Professional Expert as Energy Efficiency, Mechanical System, & AC-Refrigeration Consultant, Trainer, and Contributor (2014-Present)
- PT. Cipta Andalan Persada (2016-Present), President Commissioner
- PT. Kresna Karya Parisudha (2016-Present), President Commissioner
- PT. Summarecon Agung, Engineering Development Manager (2008-2014)
- Cusson Technology Co. Ltd. (2004-2008) Project Manager (M&E)
- BPPT-LTMP (1993-2008), as Researcher





Shaping Tomorrow's
Built Environment Today

THIS IS ASHRAE

Society Year 2019-20



ASHRAE Overview

Founded in
1894

57,000+
Volunteer
Members

130+ countries

7,400+
Student Members

10+

Regions

190+

Chapters

400+

Student Branches

Join ASHRAE :

<https://www.ashrae.org/join>

Indonesia
Chapter
108 members
+
72 student
members

Celebrating
125 Years in
2020

Industry Classification

Consulting Engineers
Contractors
Manufacturers
Manufacturing
Representatives
Government, Health &
Education
Design Build
Architects



What We Do and How We Do It

1

Serve as pipeline for providing technical information to members, chapters, companies and government officials

2

Develop standards and technical guidelines to improve the built environment

3

Offer continuing education for industry professionals

4

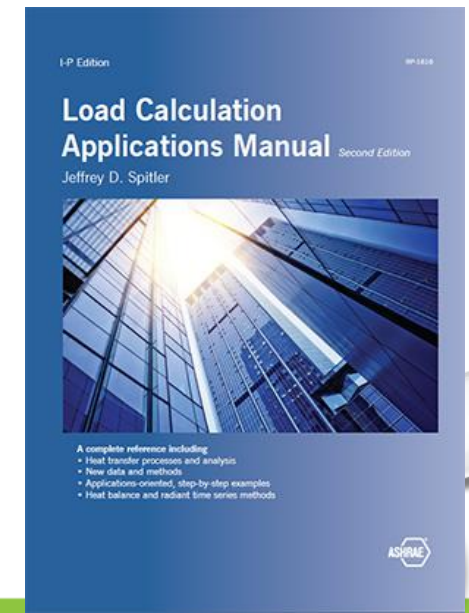
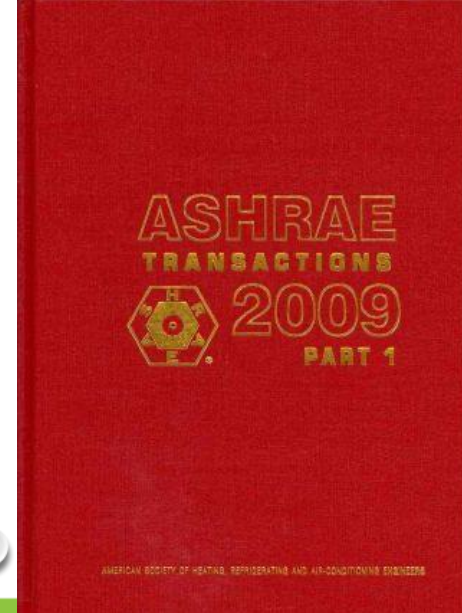
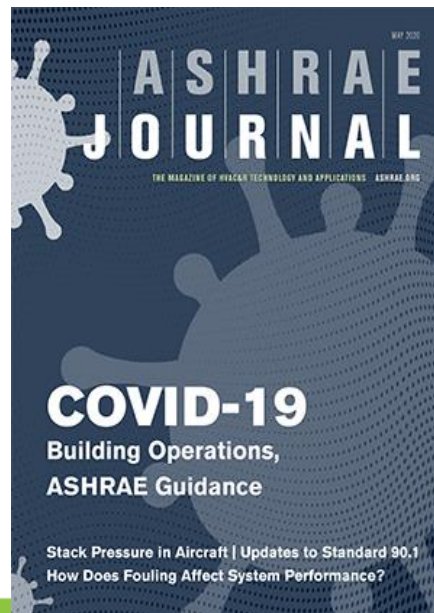
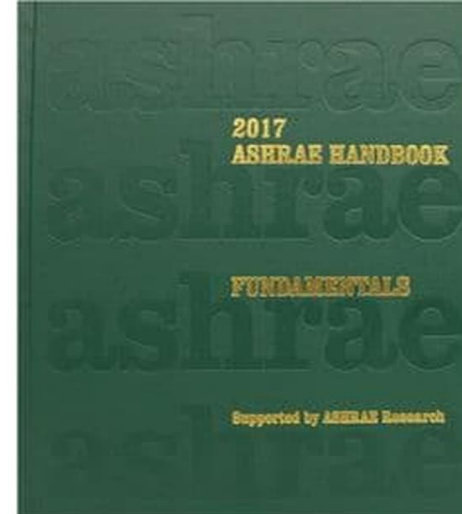
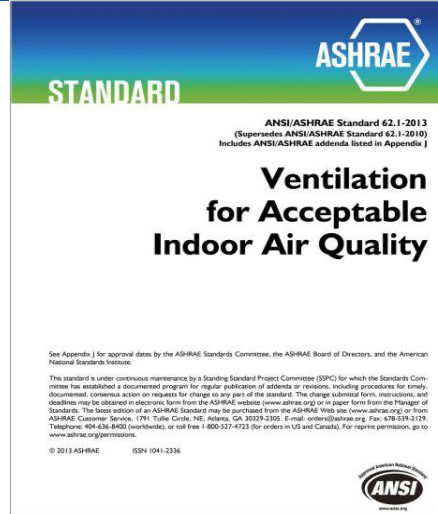
Serve as networking tool for industry professionals

- 33 Standing Committees
- 130 Standards and Guidelines Committees
- 100+ Technical Committees
- 300+ Publications
- Seven Certification Programs
- 200+ Educational Courses
- Research
- Scholarships



Technical Resource

- ASHRAE Standard
- ASHRAE handbook
- Ashrae journal
- Ashrae Transactions
- Books.





FINANCIAL CONFLICT

NO FINANCIAL CONFLICT TO REPORT

Daftar Isi

1. Rumah Sakit Sebagai Sumber Penyakit
2. Covid 19 dalam Perspektif
3. Tata Udara Udara Ruang Isolasi
4. Optimasi Energy Efisiensi & Permasalahan
5. Kesimpulan



Rumah Sakit Sebagai Sumber Penyakit

Rumah Sakit

-
- ✓ Pusat dari orang sakit.
 - ✓ Sumber dari berbagai penyakit (Diantaranya adalah Penyakit menular – Covid19)
 - Diperlukan perhatian khusus dan ketat agar penyebaran penyakit dari satu orang ke lainnya dibuat seminimum mungkin
 - Diperlukan design khusus agar ruangan-ruangan yang ditempati tidak menjadi sumber penyakit baik untuk pasien maupun para medis/dokter, pengunjung dan sekitarnya.



Parameter Thermal Comfort udara di Rumah Sakit :

- Air temperature ($^{\circ}\text{C}$),
- Radiant temperature ($^{\circ}\text{C}$),
- Air velocity (m/s),
- Relative humidity (%),
- Air pressure (Pa),
- **Rate of metabolism (met)**
- **As well as clothing (clo) of the occupants.**

Permenkes Ruang operasi
keputusan Menteri Kesehatan RI Nomor 1204 /MENKES/SK/X/2004 :

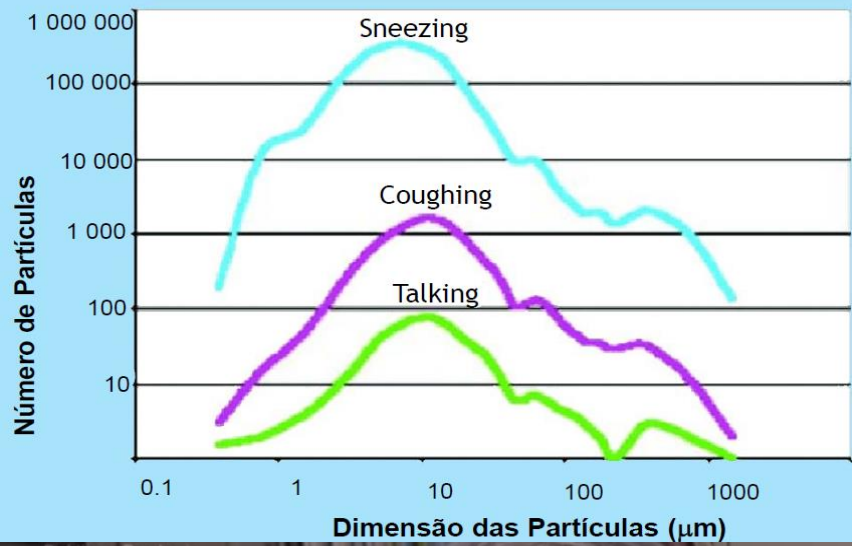
- Indeks angka kuman: 10 CFU / m^3 ,
- Indeks pencahayaan: 300 - 500 lux,
- Standar suhu: 19 - 24 $^{\circ}\text{C}$, kelembaban: 45 - 60%,
- Tekanan udara: Positif,
- Indeks suara 45 dBA





Covid 19 dalam Perspektif

Penularan Virus Covid19

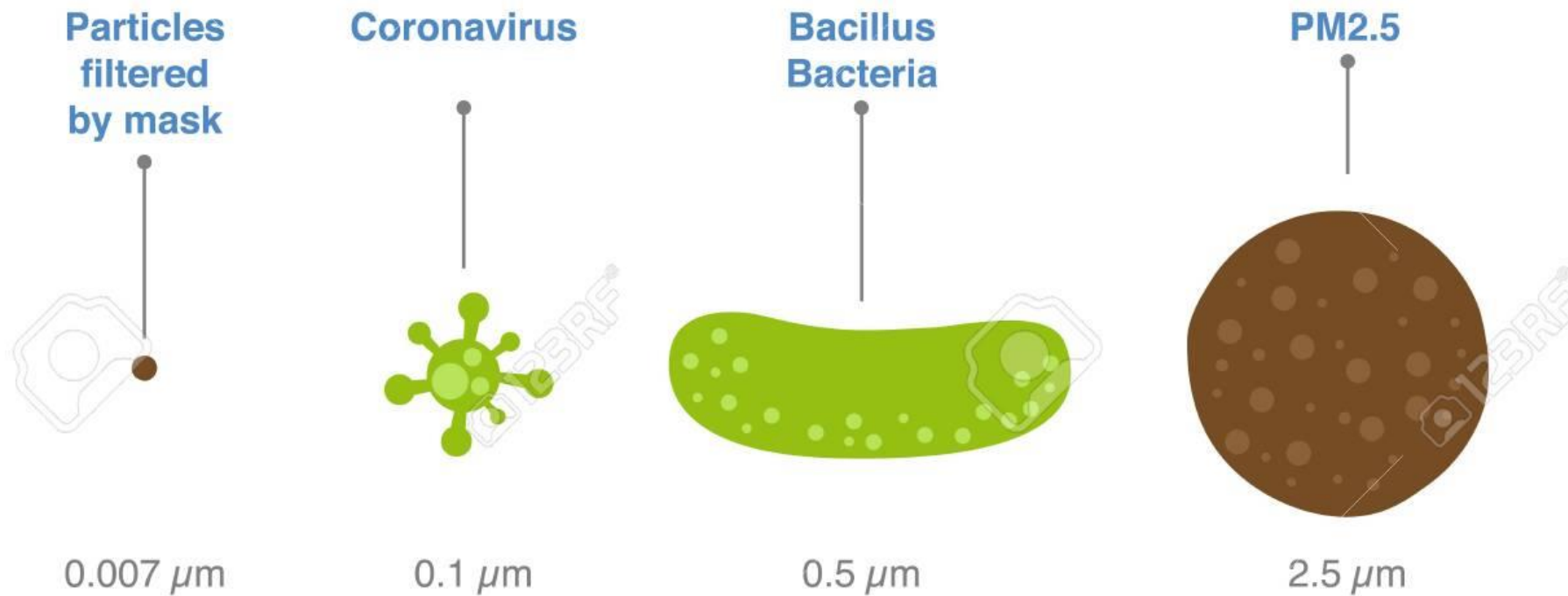


- WHO menyebutkan bahwa proses penyebaran virus adalah dari manusia ke manusia melalui Droplet/Micro droplet/Aerosol dari penderita (OTG ataupun ODG) mengenai hidung, mulut atau mata sehingga menginfeksi saluran nafas dan paru-paru.
- Droplet/Micro droplet/Aerosol dikeluarkan saat orang bersin atau selagi berbicara.

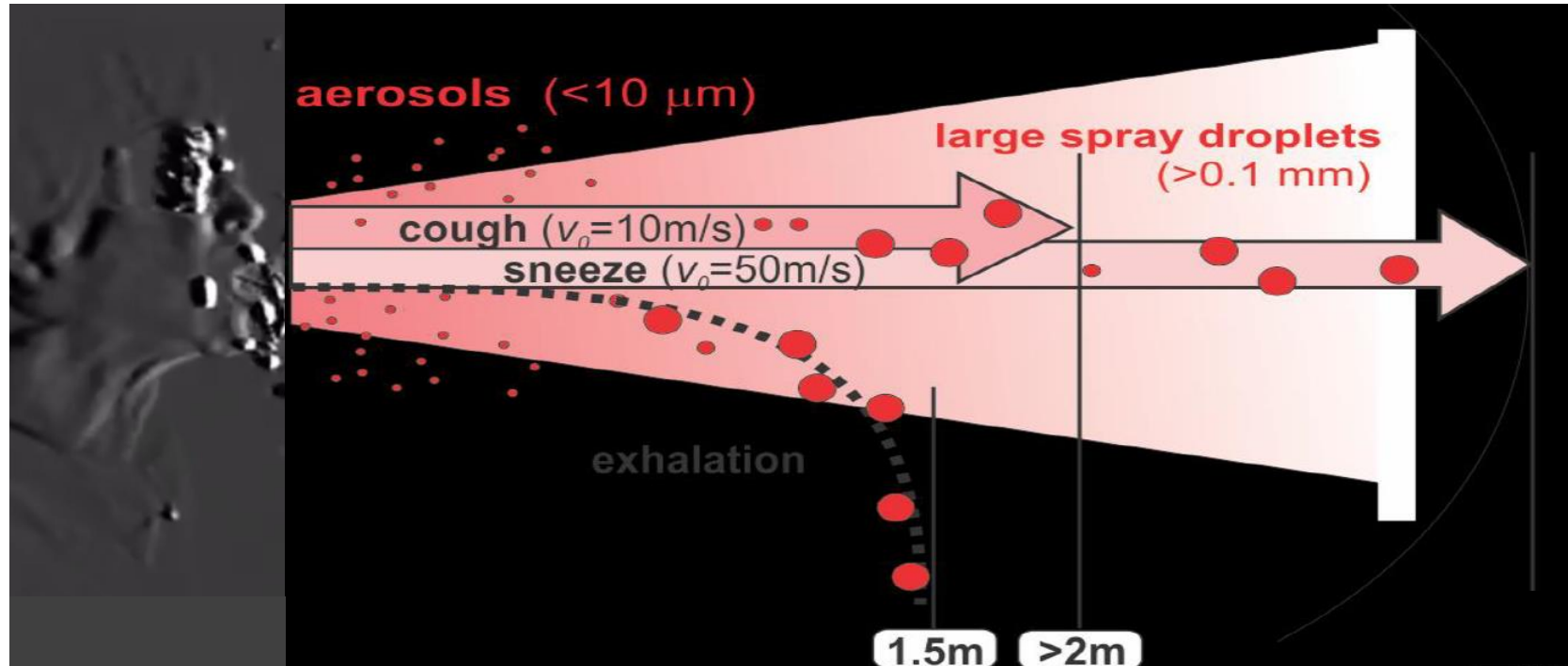
Source : Kyoto University

Ukuran virus

Coronavirus and Other Particles Size.



Ilustrasi Saat Bersin / Batuk



Microdroplet $< 10 \mu\text{m}$:
Bisa bertahan sekitar 3 jam di udara

Droplet $> 10 \mu\text{m}$:
Bisa menempel di seluruh permukaan benda dan bertahan sampai dengan 72 jam atau mengeringnya permukaan



CELEBRATING
125
YEARS

Source of Infectious Aerosols

- Humans – breathing, talking, singing, coughing, sneezing
- Plumbing – toilet flushing, splashing in sinks
- Medical procedures – dentistry, endotracheal intubation, and others



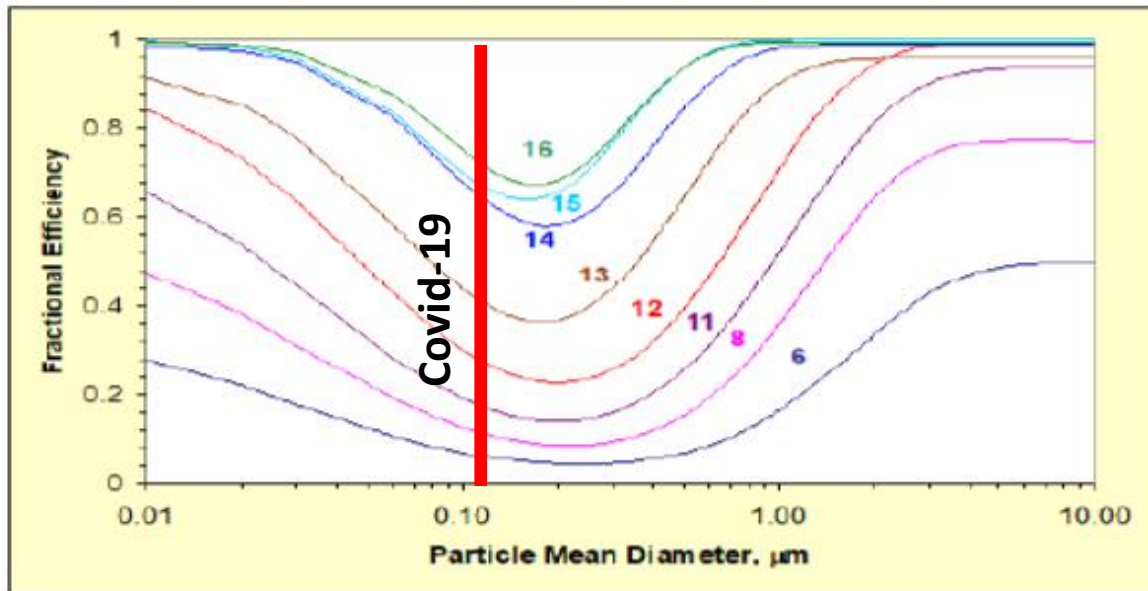
Performance								Application		
ANSI/ASHRAE Standard 52.2				ASHRAE Standard 52.1		IEST-RP-C001.3		Controlled particulate		Typical application
Average minimum composite efficiency				Average arrestance	Average dust-spot efficiency	Type	Removal efficiency at particle size	Size	Examples	
MERV	E ₁ (0.3 μm to 1.0 μm)	E ₂ (1.0 μm to 3.0 μm)	E ₃ (3.0 μm to 10.0 μm)							
6	–	–	35 to 50%	85 to 90%	< 20%	–	–	3.0 to 10.0 μm	<ul style="list-style-type: none"> Mold and spores Cement dust Hair spray Powdered milk 	Standard commercial buildings, industrial workplaces, paint-booth inlet air
7	–	–	50 to 70%	> 90%	25 to 30%	–	–			
8	–	–	> 70%	> 90%	30 to 35%	–	–			
9	–	< 50%	> 85%	> 90%	40 to 45%	–	–	1.0 to 3.0 μm	<ul style="list-style-type: none"> Legionella Lead dust Coal dust Auto emissions 	Better commercial buildings, hospital laboratories
10	–	50 to 65%	> 85%	> 95%	50 to 55%	–	–			
11	–	65 to 80%	> 85%	> 95%	60 to 65%	–	–			
12	–	> 80%	> 90%	> 95%	70 to 75%	–	–			
13	< 75%	> 90%	> 90%	> 98%	80 to 90%	–	–	0.3 to 1.0 μm	<ul style="list-style-type: none"> Bacteria Most tobacco smoke Cooking oil Droplet nuclei (sneezes) 	Superior commercial, general surgery, smoking lounges, hospital inpatient care
14	75 to 85%	> 90%	> 90%	–	90 to 95%	–	–			
15	85 to 95%	> 90%	> 90%	–	> 95%	–	–			
16	> 95%	> 95%	> 95%	–	–	–	–			
17	–	–	–	–	–	A	99.97% at 0.3 μm	< 0.3 μm	<ul style="list-style-type: none"> Virus (unattached) Sea salt Radon progeny Carbon dust 	Cleanrooms, pharmaceutical manufacturing, radioactive materials, carcinogenic materials
18	–	–	–	–	–	C	99.99% at 0.3 μm			
19	–	–	–	–	–	D	99.999% at 0.3 μm			
20	–	–	–	–	–	F	99.999% 0.1 to 0.2 μm			

HEPA FILTER

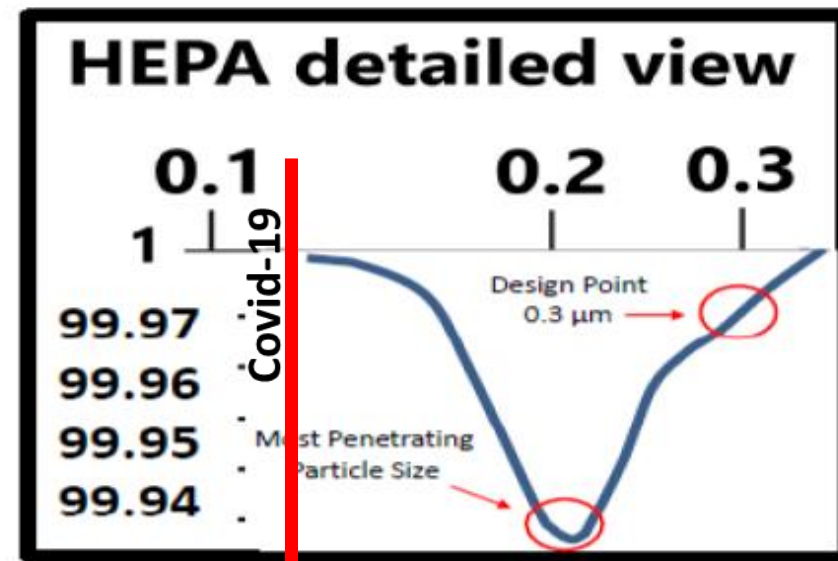


High Efficiency Particulate Air (HEPA) Filters

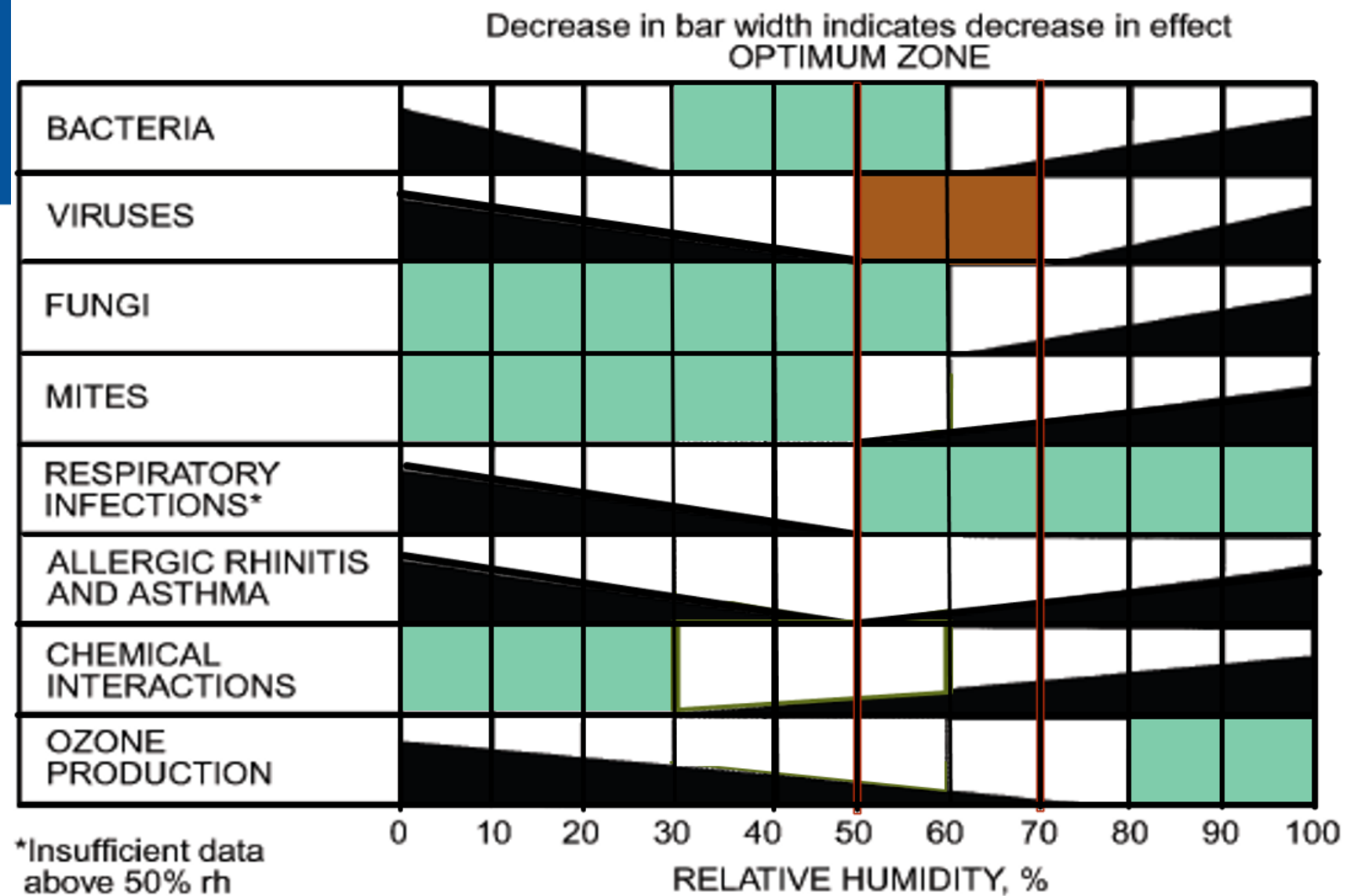
- By definition, true HEPA filters are at least 99.97% efficient at filtering 0.3 μm mass median diameter (MMD) particles in standard tests.
- Most penetrating particle size may be smaller than 0.3 μm , so filtration efficiency of most penetrating particles can be slightly lower.



Note: Numbers in graph represent MERV values.



The Effect of Relative Humidity to the Growth rate





Tata Udara Ruang Isolasi

Acuan Standard

- **ANSI/ASHRAE/ASHE Addendum n to ANSI/ASHRAE/ASHE Standard 170-2017**

Approved by ASHRAE Standard Committee on January 20, 2018; by the ASHRAE Board of Directors on January 24, 2018; by the American Society for Healthcare Engineering on November 28, 2017; and by the American National Standards Institute on **March 3, 2020**.



Table 8.1 Design Parameters for Outpatient-Specific Spaces

<u>Function of Space (f)</u>	<u>Pressure Relationship to Adjacent Areas (n)</u>	<u>Minimum Outdoor ach</u>	<u>Minimum Total ach</u>	<u>All Room Air Exhausted Directly to Outdoors (j)</u>	<u>Air Recirculated by Means of Room Units (a)</u>	<u>Minimum Filter Efficiencies (c)</u>	<u>Design Relative Humidity (k), %</u>	<u>Design Temperature (l), °F/°C</u>
COMMON SPACES IN OUTPATIENT FACILITIES								
<u>All anteroom (i) (3.1-3.4.3)</u>	<u>(e)</u>	<u>NR</u>	<u>10</u>	<u>Yes</u>	<u>No</u>	<u>7/NR</u>	<u>NR</u>	<u>NR</u>
<u>All room (i) (3.1-3.4.2)</u>	<u>Negative</u>	<u>2</u>	<u>12</u>	<u>Yes</u>	<u>No</u>	<u>7/NR</u>	<u>Max 60</u>	<u>70-75/21-24</u>
<u>Bronchoscopy, sputum collection, and pentamidine administration (n)</u>	<u>Negative</u>	<u>2</u>	<u>12</u>	<u>Yes</u>	<u>No</u>	<u>7/NR</u>	<u>NR</u>	<u>68-73/20-23</u>
<u>Clean supply storage (3.1-3.6.9)</u>	<u>Positive</u>	<u>2</u>	<u>4</u>	<u>NR</u>	<u>NR</u>	<u>7/NR</u>	<u>Max 60</u>	<u>72-78/22-26</u>
<u>Emergency waiting rooms</u>	<u>Negative</u>	<u>2</u>	<u>12</u>	<u>Yes (q)</u>	<u>NR</u>	<u>7/NR</u>	<u>Max. 65</u>	<u>70-75/21-24</u>
<u>Environmental services room (3.1-5.5.1)</u>	<u>Negative</u>	<u>NR</u>	<u>10</u>	<u>Yes</u>	<u>No</u>	<u>7/NR</u>	<u>NR</u>	<u>NR</u>
<u>General-purpose examination/observation room (3.1-3.2.2)</u>	<u>NR</u>	<u>2</u>	<u>4</u>	<u>NR</u>	<u>NR</u>	<u>7/NR</u>	<u>Max 60</u>	<u>70-75/21-24</u>
<u>Laboratory testing/work area if in a separate dedicated room (3.1-4.1.2)</u>	<u>Negative</u>	<u>2</u>	<u>6</u>	<u>Yes</u>	<u>NR</u>	<u>7/NR</u>	<u>NR</u>	<u>70-75/21-24</u>
<u>Medical waste holding spaces (3.1-5.4.1.3)</u>	<u>Negative</u>	<u>2</u>	<u>10</u>	<u>Yes</u>	<u>No</u>	<u>7/NR</u>	<u>NR</u>	<u>NR</u>
<u>Medication preparation room programmed to compound sterile preparations (b) (3.1-3.6.6.2)</u>	<u>Positive</u>					<u>(s)</u>	<u>NR</u>	<u>NR</u>
<u>Soiled holding room (3.1-3.6.10)</u>	<u>Negative</u>						<u>NR</u>	<u>72-78/22-26</u>
<u>Special-purpose examination room (3.1-3.2.3)</u>	<u>NR</u>						<u>Max 60</u>	<u>70-75/21-24</u>

**Standard Requirement
Ruang Isolasi**

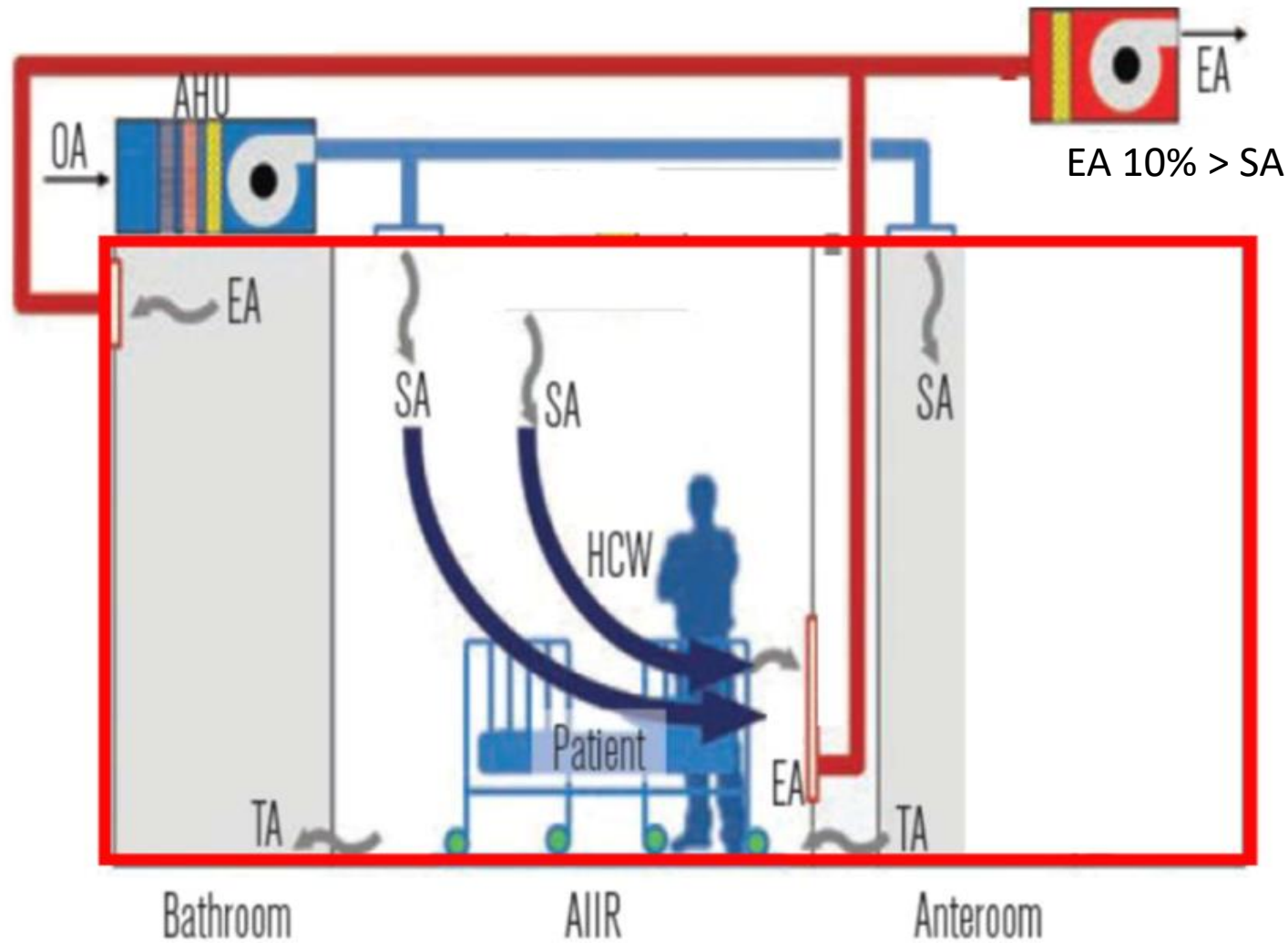
Acuan Berbagai Negara (Perbandingan)

TABLE 1 Design standards for AIIR to prevent airborne contamination.¹¹

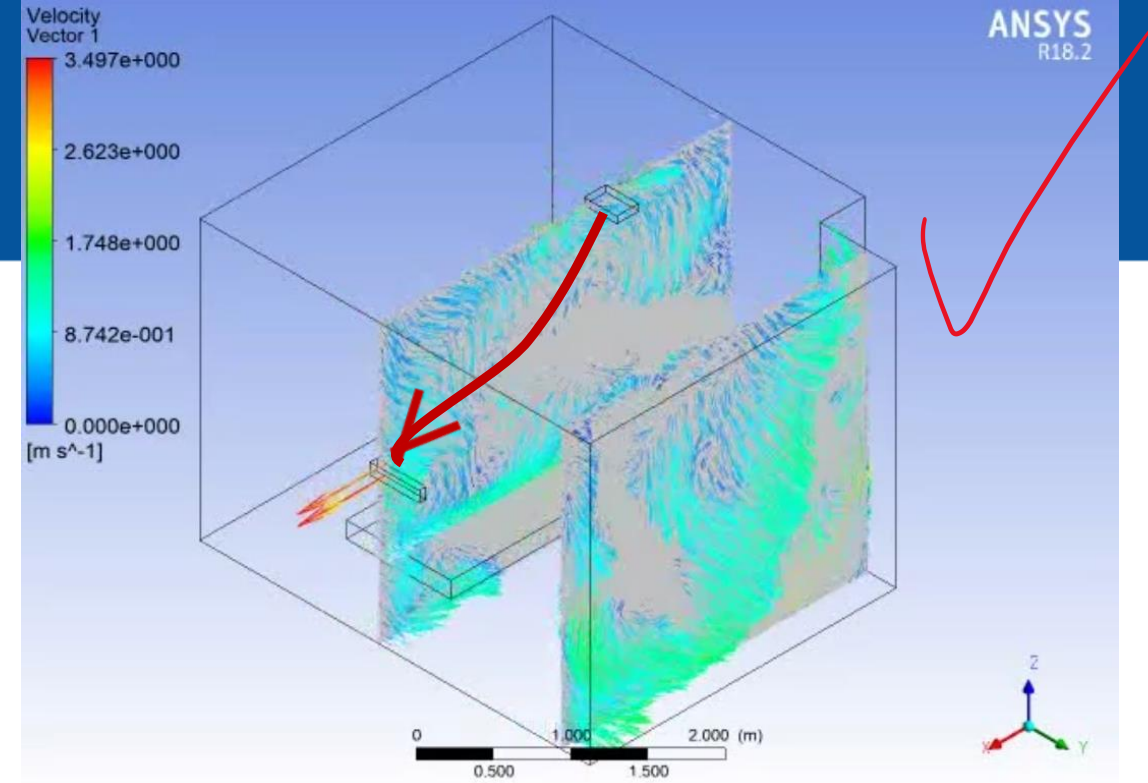
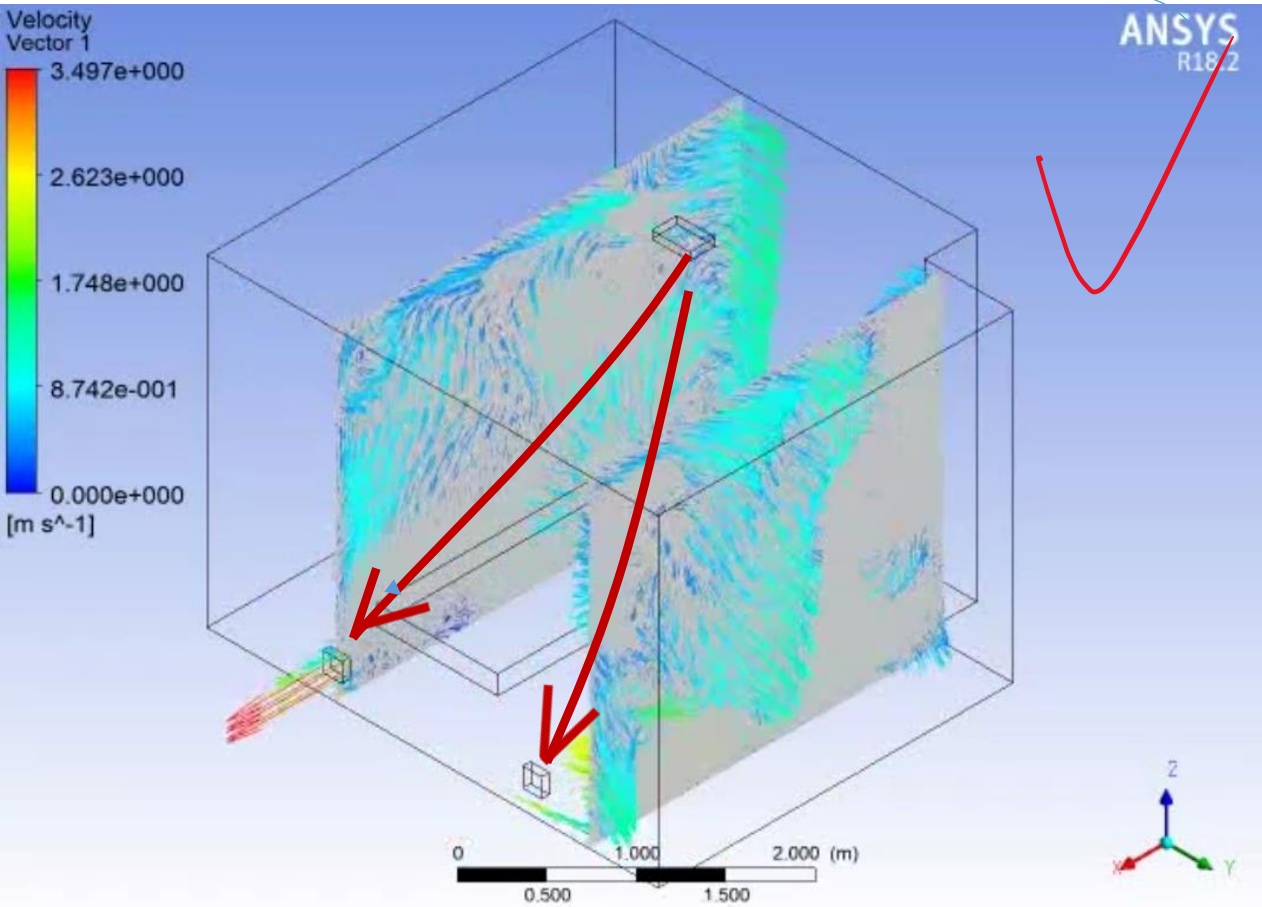
	ORGANIZATION	AIR CHANGE RATE (ACH)		PRESSURE DIFFERENTIAL	RECIRCULATION	ANTEROOM
		Existing	New/Remodeling			
USA	Centers for Disease Control and Prevention	Existing	New/Remodeling	More than 2.5 Pa	Yes (w/HEPA Filter)	Recommend
		More than 6	More than 12			
Canada	Public Health Agency of Canada	Existing	New/Remodeling	-	Yes (w/HEPA Filter)	Recommend
		More than 6	More than 9			
UK	Department of Health	More than 10		More than 5 Pa	No	Recommend
Norway	Folkehelseinstitutt	More than 12		More than 5 Pa	No	Mandatory
Australia	Department of Health And Human Services	Mandatory	Recommend	More than 15 Pa	No	Mandatory
		More than 12	More than 15			
Hong Kong	Infection Control Committee Department of Health	Existing	New/Remodeling	More than 2.5 Pa	Yes (w/HEPA Filter)	-
		More than 6	More than 12			
South Korea	Centers for Disease Control and Prevention	Mandatory	Recommend	More than 2.5 Pa	Yes (w/HEPA Filter)	Mandatory
		More than 6	More than 12			

Schematic Design

AIR (Airborne Infection Isolation Room)

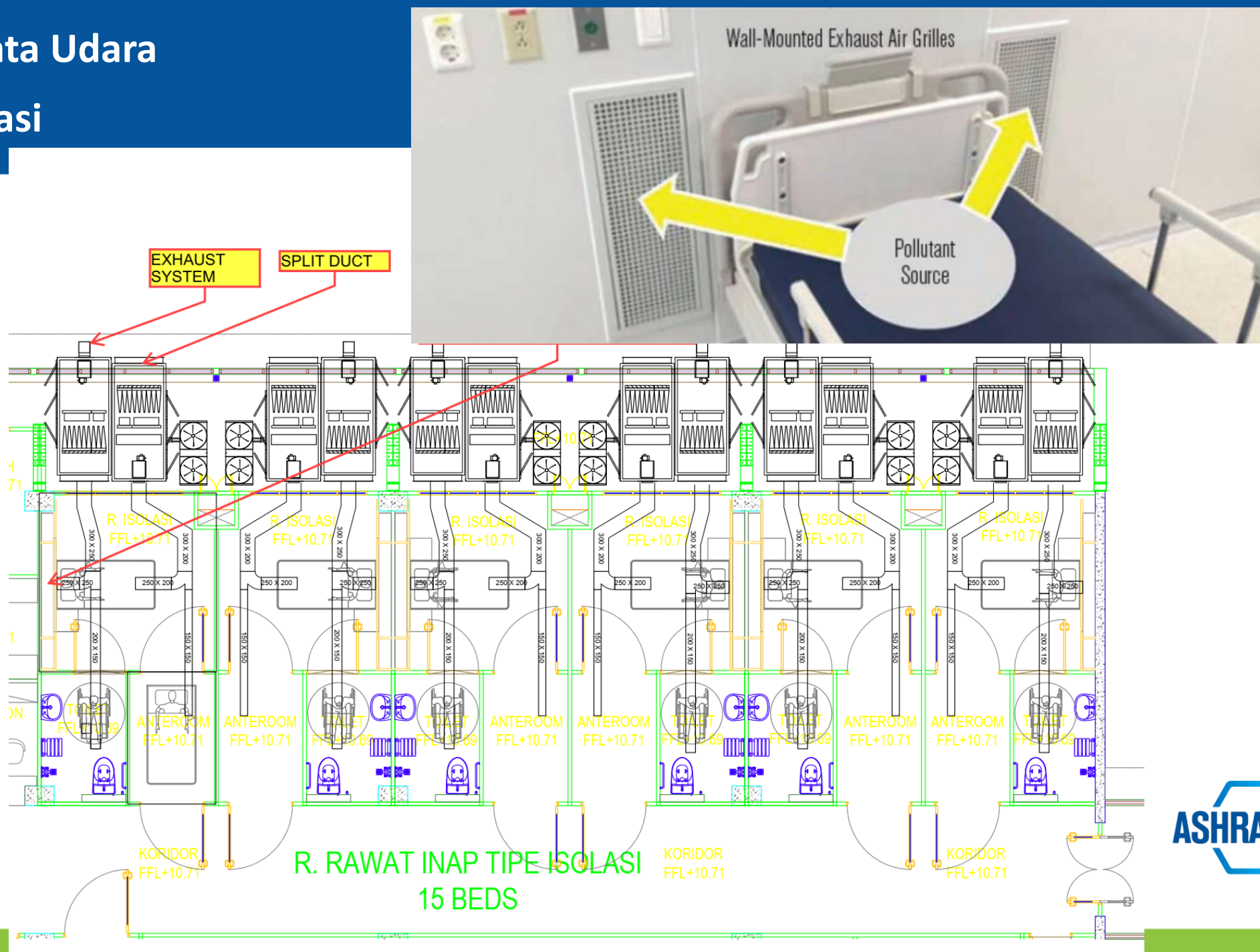


POSISI INTAKE EXHAUST



Instalasi Tata Udara

Ruang Isolasi



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YEARS

System Ducting Isolasi dilengkapi dengan :

1. Pre Filter → G3/G4 (25-35%) atau MERV 7
2. Medium Filter → F7/F8 (85-95%) atau MERV 14/15.
3. HEPA Filter di atas ruang operasi → H13/H14 (99.97% - 99.997%) atau MERV 17-20
4. Menggunakan Lampu UVc (Gelombang pendek) Germacidal Irradiation, 2 x 100Watt
5. Menggunakan pengatur putaran Variable Air Volume dari Exhaust fan dengan PLC

Fresh Air : Pre Filter saja

Exhaust Air : Pre, Medium dan HEPA Filter

- Kecepatan udara keluar dari HEPA filter ($0.45 \text{ m/s} \pm 0.1 \text{ m/s}$).

ACH & Waktu Contaminant Removal

- Follow CDC Air Change Clearance Rates:

Table B.1. Air changes/hour (ACH) and time required for airborne-contaminant removal by efficiency *

ACH § ¶	Time (mins.) required for removal 99% efficiency	Time (mins.) required for removal 99.9% efficiency
2	138	207
4	69	104
6 ⁺	46	69
8	35	52
10 ⁺	28	41
12 ⁺	23	35
15 ⁺	18	28
20	14	21
50	6	8

Konfigurasi UVc Lamp

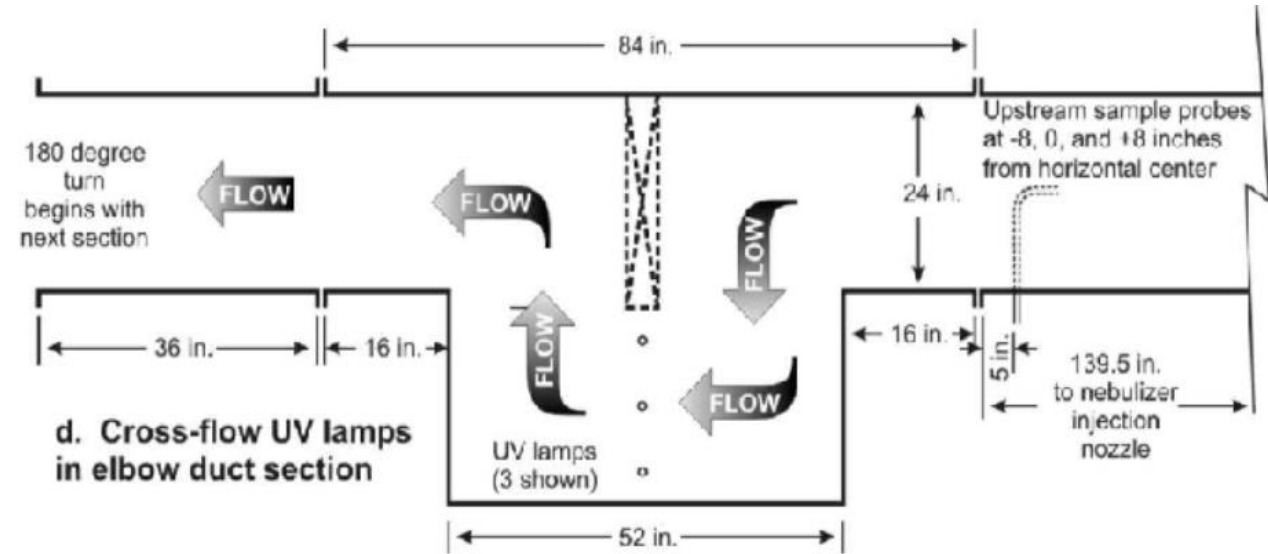
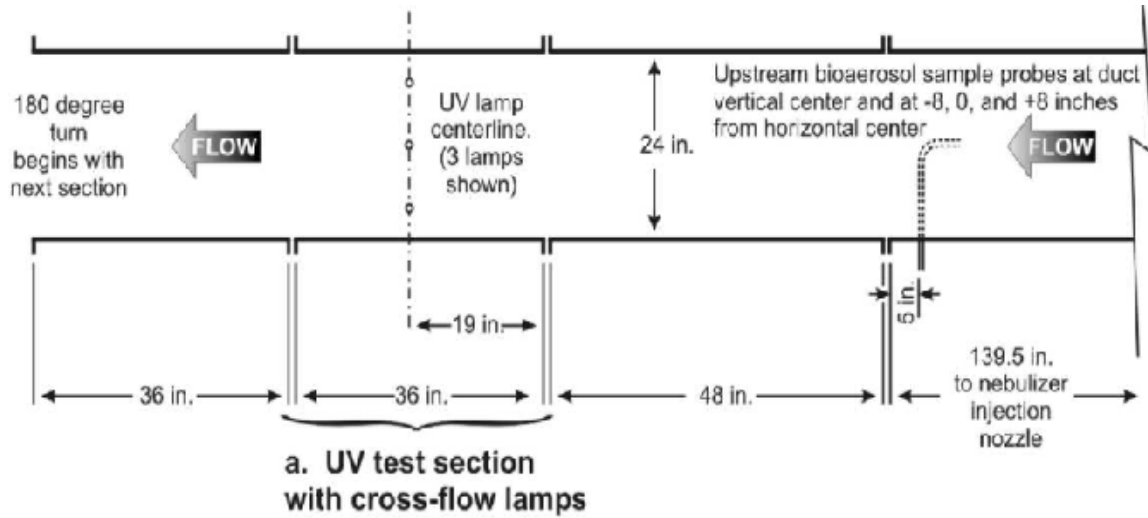
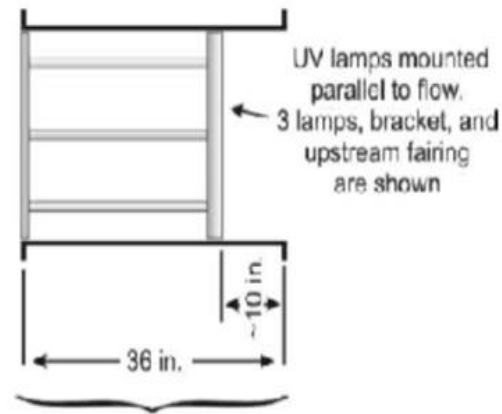
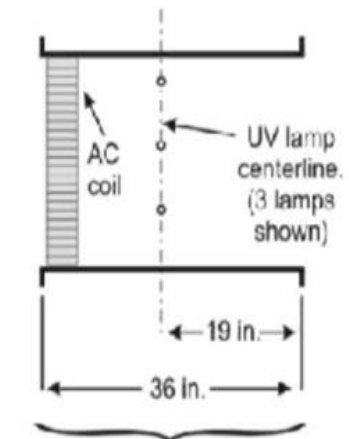


Figure 3. Lamp and test duct configurations

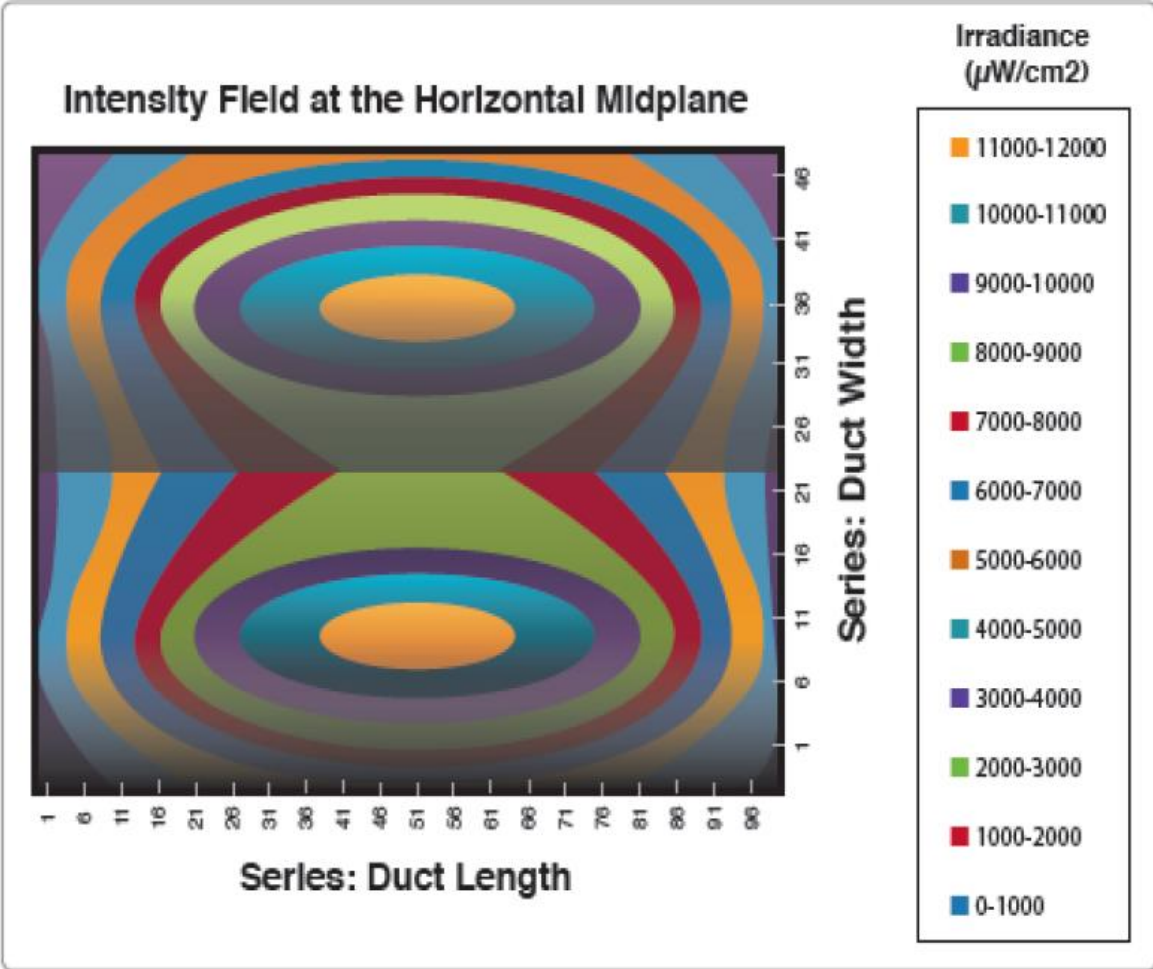


Efek susunan Lampu terhadap matinya bakteri

Table 3. Effect of Duct Configuration on Microbial Kill

Lamp Configuration	Number of Lamps	<i>Bacillus subtilis</i> % Kill	<i>Aspergillus versicolor</i> % Kill
Straight duct, crossflow lamps	6	99	56
	3	76	20
Straight duct, parallel lamps	6	67	40
	3	30	17
Straight duct, coil	6	92	43
	3	55	23
Elbow duct	6	91	62
	3	55	30

- How much Irradiance



Output Example of Engineering Modeling Software

Efek irradiance UVc terhadap kecepatan udara dan suhu udara

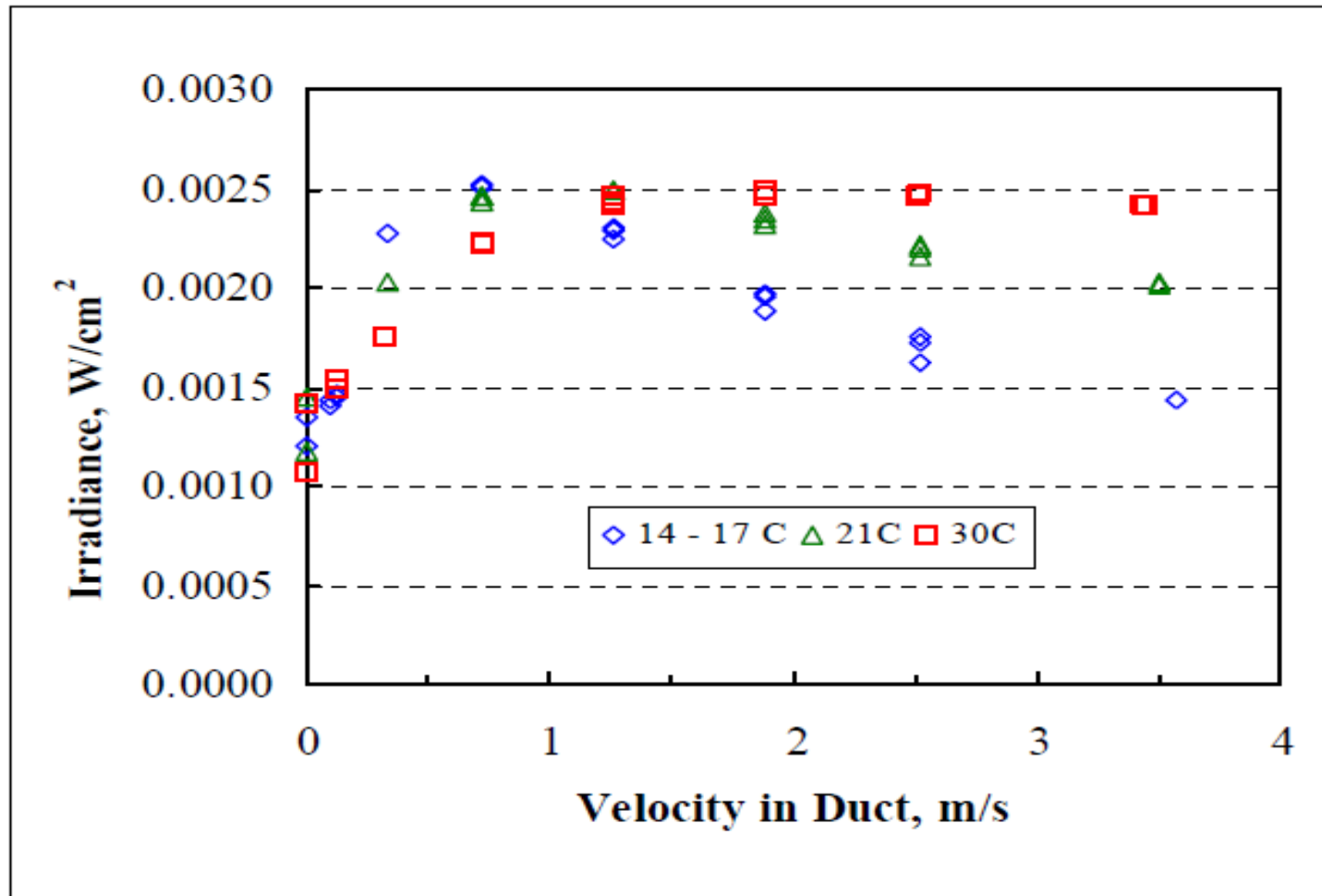


Figure 9. Effect of air velocity and temperature on 1-m irradiance for “high” output lamps.



Permasalahan & Optimasi Efisiensi Energy

Permasalahan Ruang Isolasi Saat ini

1. Kebutuhan darurat membuat design tidak maksimal
2. Konsumsi energi ruang isolasi SANGAT BESAR
3. Apakah RH ruang isolasi harus dikondisikan maksimal 60% seperti standard yang berlaku saat ini ???
4. Apakah luasan minimal ruang 16m² ?
5. Keberadaan ruang isolasi (Existing) di Indonesia apakah memenuhi syarat untuk kasus Covid19 ? Apakah ada data akreditasi kelayakannya ?
6. Ruang penampungan isolasi pasien darurat apakah memenuhi syarat ?
7. Bagaimana sebaiknya bangsal atau Gedung dapat dialihfungsikan menjadi Ruang Isolasi yang aman bagi tenaga medis dan pasien ?
8. Bagaimana agar ruang operasi dapat difungsikan untuk tindakan operasi penderita Covid19 secara aman bagi tenaga medis ?
9. **Design AC ruang isolasi kebanyakan dilakukan secara Rule of Thumb**
10. **Design Sirkulasi udara tidak dilakukan justifikasi dengan Analisa CFD (Computerized Fluid Dynamic)**



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Telaah

Pedoman Teknis, Bangunan dan Prasarana Ruang Isolasi Penyakit Infeksi Emerging (PIE), Kemenkes, 13 April 2020

- Disebutkan R.klinik menggunakan **AC 6-8 HP dg flowrate 1445CMH (850 CFM)**, sebaiknya tidak disebutkan dan ini **terlalu besar**. Maka kebutuhan flow exhaust akan sangat besar (**110% dari 1445 CMH**)
AC cukup menyesuaikan kebutuhan flow yang lebih kecil 10% dari Exhaust flow (806,4 CMH flow Exhaust ruang 24m²). Kekurangan Cooling Capacity dapat dipenuhi dari AC precooling
- **WAJIB MENGGUNAKAN AC Split duct One flow atau AHU dengan 100% Fresh Air** (Bukan AC Split wall dengan return air), dan flow yang lebih kecil 10 % dari exhaust flow **806,4 CMH (Sesuai kebutuhan 12 ACH ruang 24 m²)** berikut Toilet dan Anteroom.
 - Luas x Tinggi (24 x 2.8) = 67,2 m³
 - ACH 12 minimal berarti, **806,4 CMH atau 474,6 CFM**
- Tekanan ruang isolasi disebutkan -15Pa jauh lebih kecil dari yg dipersyaratkan ASHRAE sebesar -2,5Pa. **Hal ini boros energi**
- Sebaiknya disebutkan agar exhaust fan dilengkapi dengan **VSD (Variable Speed Driver)** yang dapat diatur kebutuhan tekanan negative yang diinginkan
- **RH 60% (Sebaiknya tidak dipersyaratkan untuk Covid 19)** dan temperature 24 ±2°C

Acuan Berbagai Negara (Perbandingan)

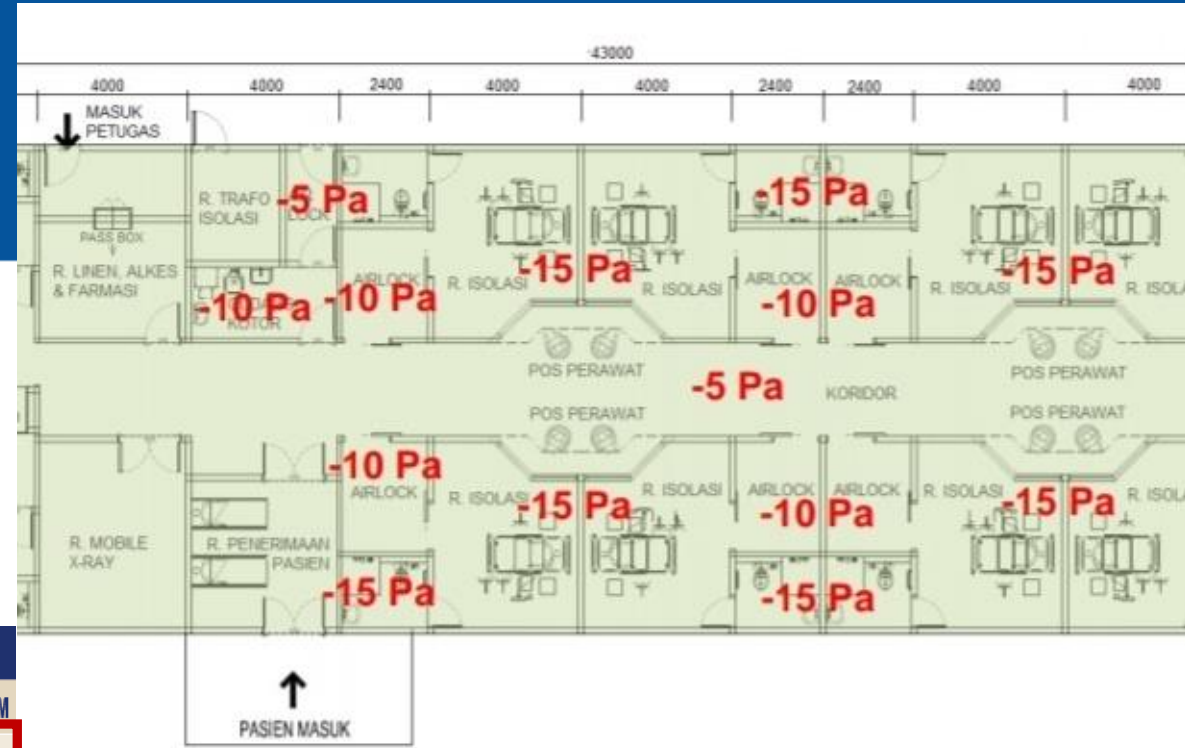


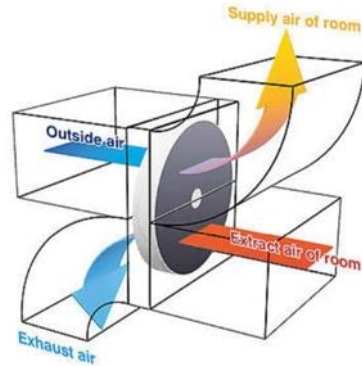
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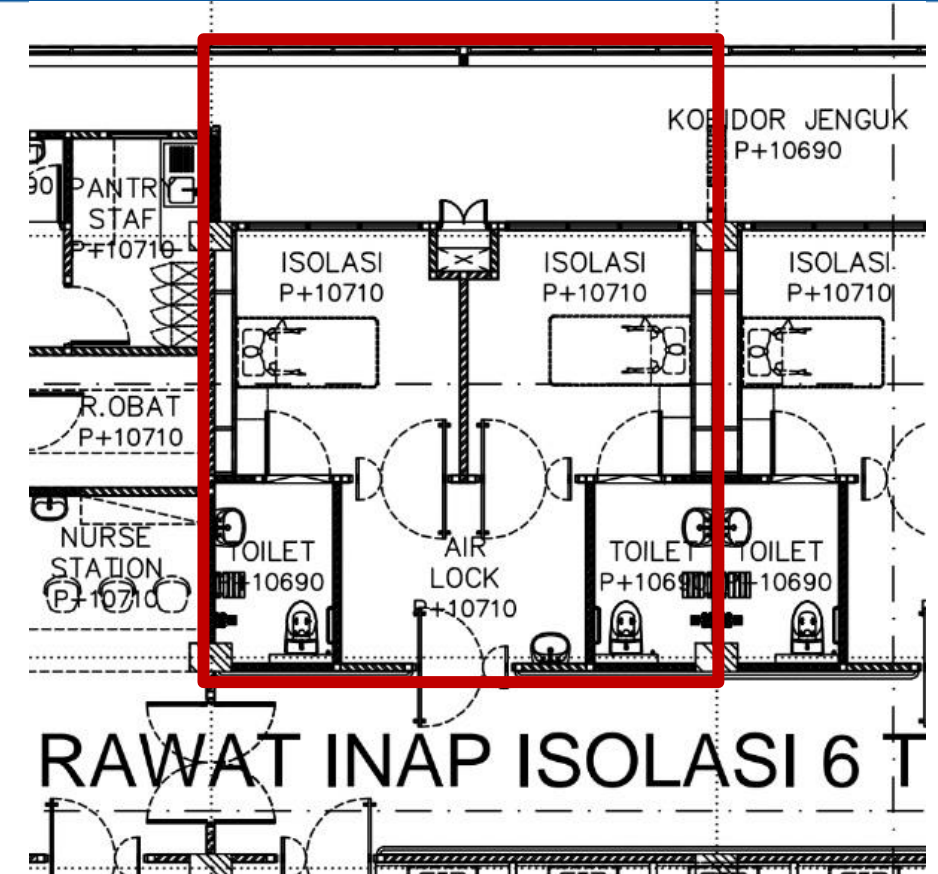
Gambar Sistem Tekanan Udara dalam kompleks Ruang Isolasi Indonesia

Potensi Energy Efficiency Ruang Isolasi

- Posisikan kondisi STEADY pada titik optimum $-2,5\text{Pa}$ (ASHRAE Standard) dengan bantuan SMART CONTROL SYSTEM
- Tambahkan Air to Air Heat Exchanger antara Air Exhaust dan Fresh Air. Air Exhaust yang masih dalam kondisi dingin dikenakan untuk mendinginkan Fresh Air dari udara luar yang panas.

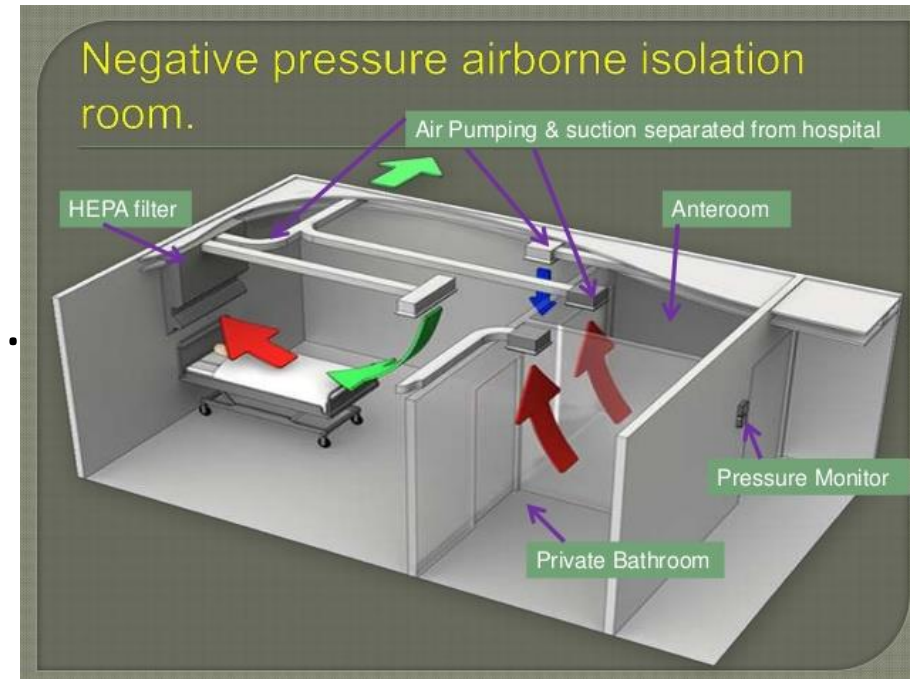


- Minimumkan Volume ruangan dan space sesuai kebutuhan. Perlu ditelaah luas dan tinggi minimum yang layak
- Anteroom couple design atau 2 ruang isolasi dengan 1 Anteroom adalah pilihan efisiensi space terbaik.



Potensi Energy Efficiency Ruang Isolasi

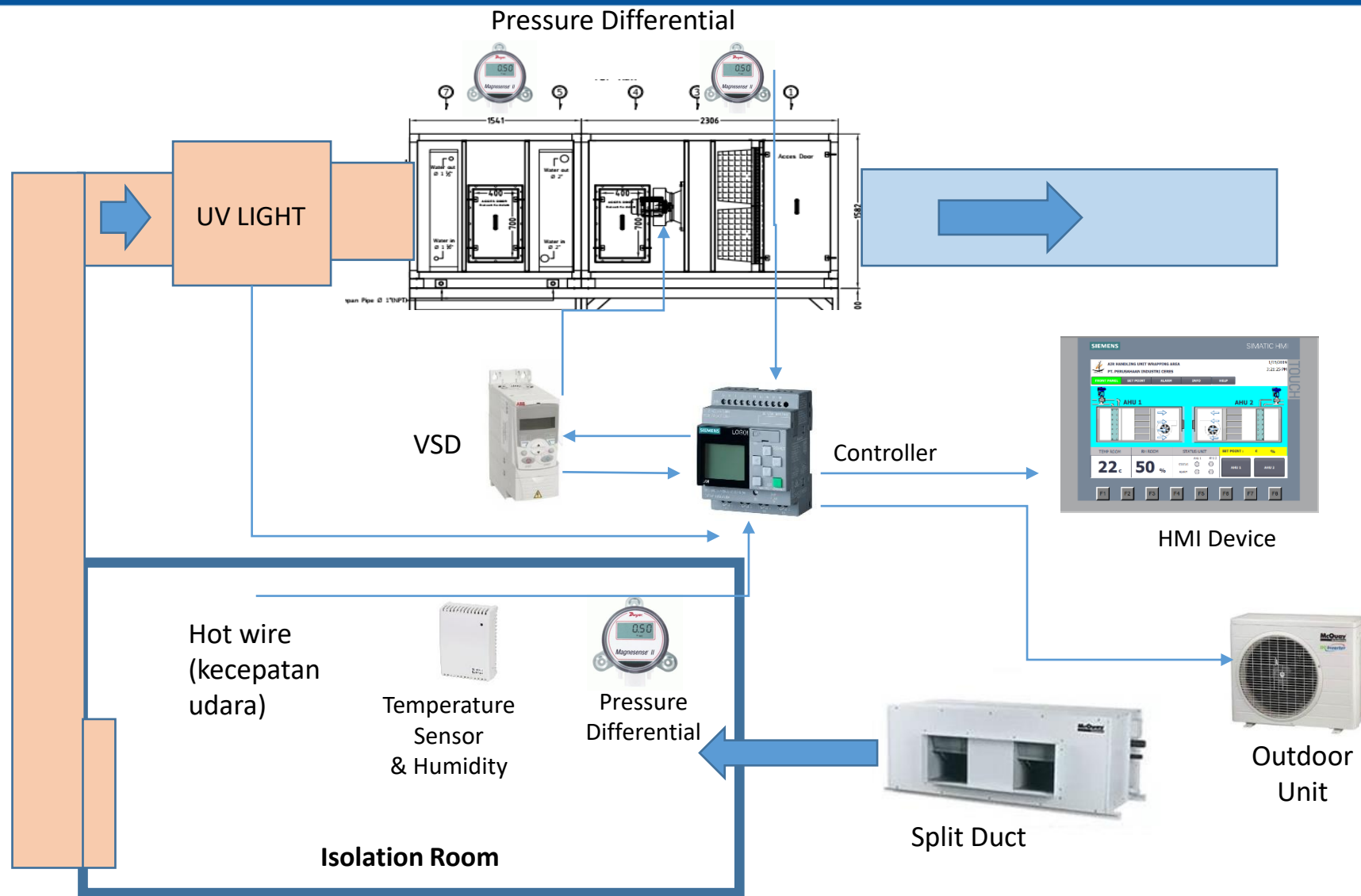
- Gunakan material dinding berbahan isolator baik dan pintu sealed yang benar-benar kedap.
- Volume ruang isolasi yang minimum
- Treatment kelembaban udara Fresh Air dengan Desiccant Wheel atau Heat Pipe sebelum didinginkan. (50%-70% RH)
- Menjaga pre filter tetap bersih dan secara optimum HEPA terkontrol kapan harus diganti melalui dP alert system.
- Control Monitoring 12 ACH ruang tetap diposisi minimum tercapai dengan mengukur flow udara exhaust.
- Return Air Possibility (Bila dipastikan bahwa return air system dan HEPA dapat 100% mencegah kuman kembali ke ruangan). **#Butuh reasearch tersendiri**



ISOLATION ROOM CONTROL & MONITORING

- NEGATIVE PRESSURE CONTROL & Monitoring
- FILTER MONITORING
- TEMPERATURE CONTROL & Monitoring
- ACH (Air Change per Hour) monitoring
- Humidity Monitoring

Digital Schematic Control Negative Pressurization



FILTER MONITORING SYSTEM

Pressure
Differential HEPA
FILTER



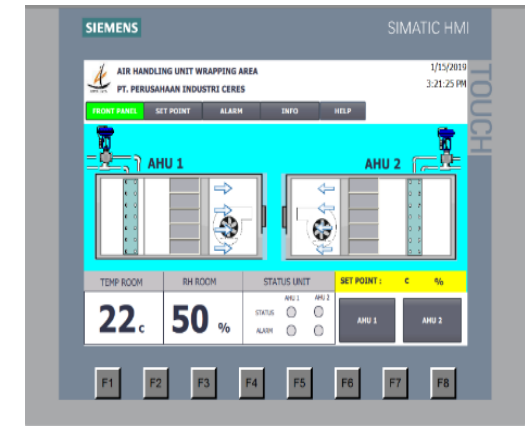
Pressure
Differential Pre
Medium FILTER



Pressure
Differential Med.
Filter AHU



Controller

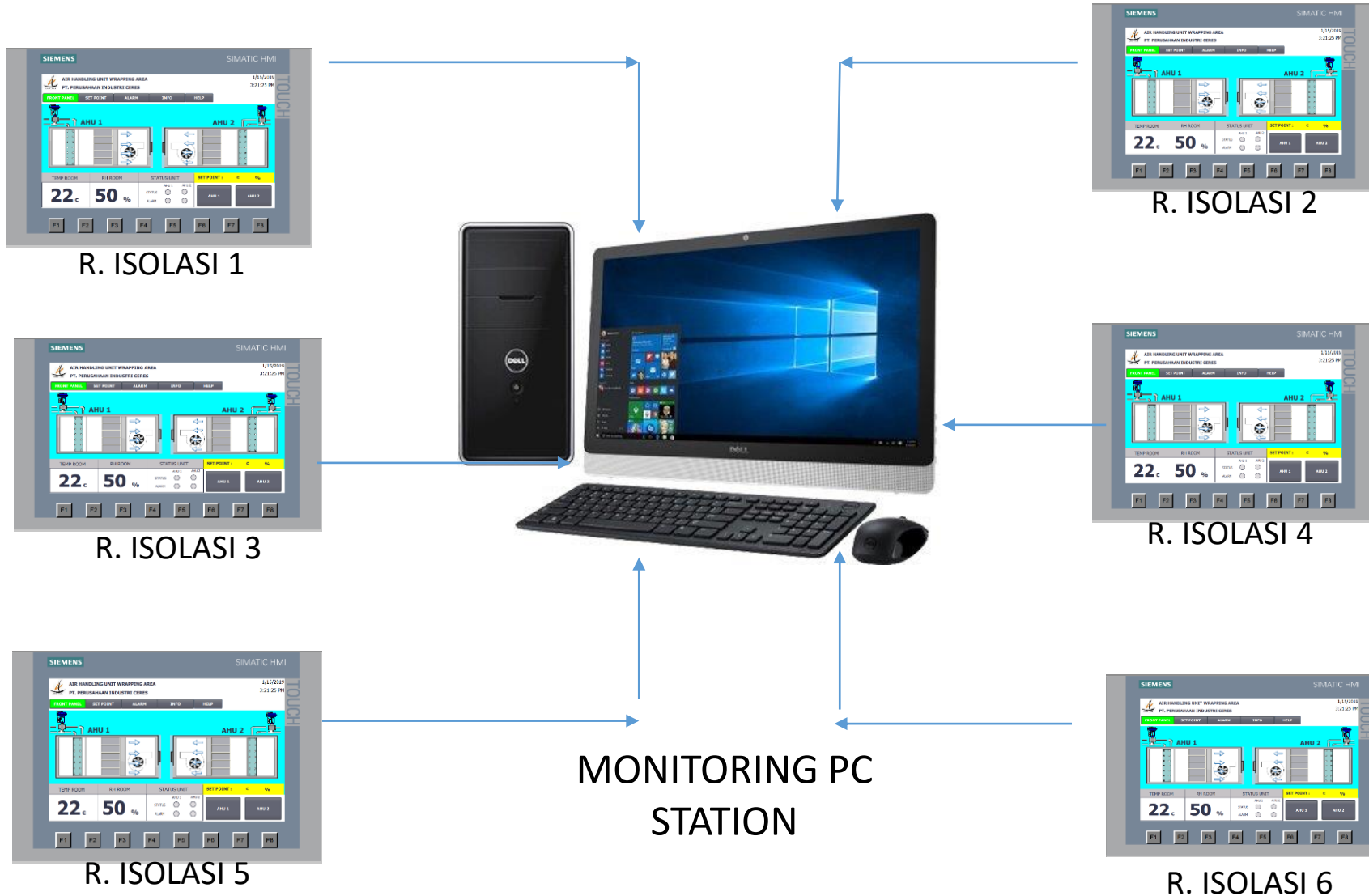


HMI Device



CELEBRATING
125
YEARS

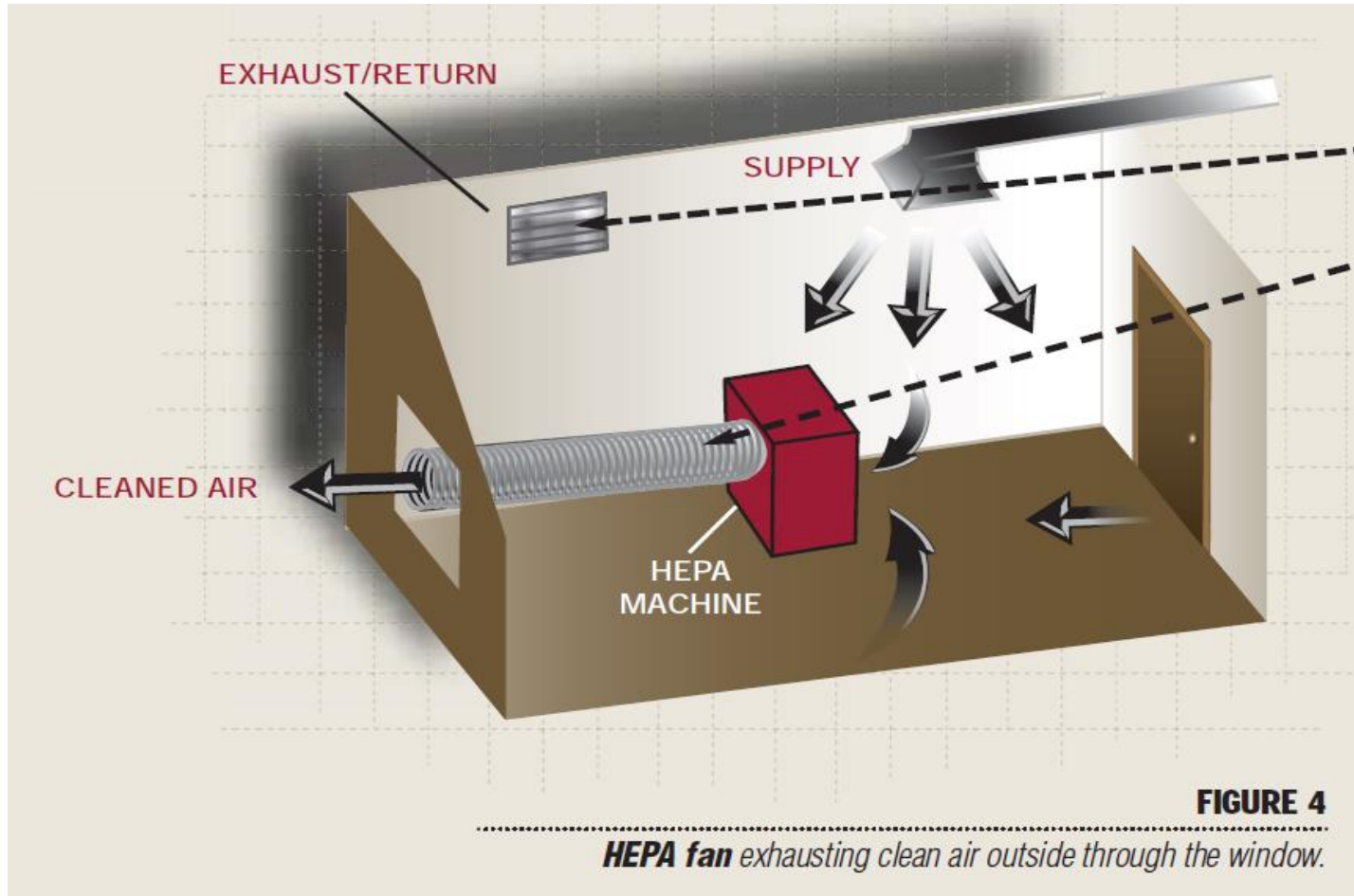
Centralized Controller





GARDA • MEDICA

Membuat ruangan isolasi bertekanan negative dengan *Negative Pressure Room Generator* (NPRG)



Untuk mencegah kebocoran udara, saluran udara harus ditutup rapat

Pengaturan HEPA machine and flex duct

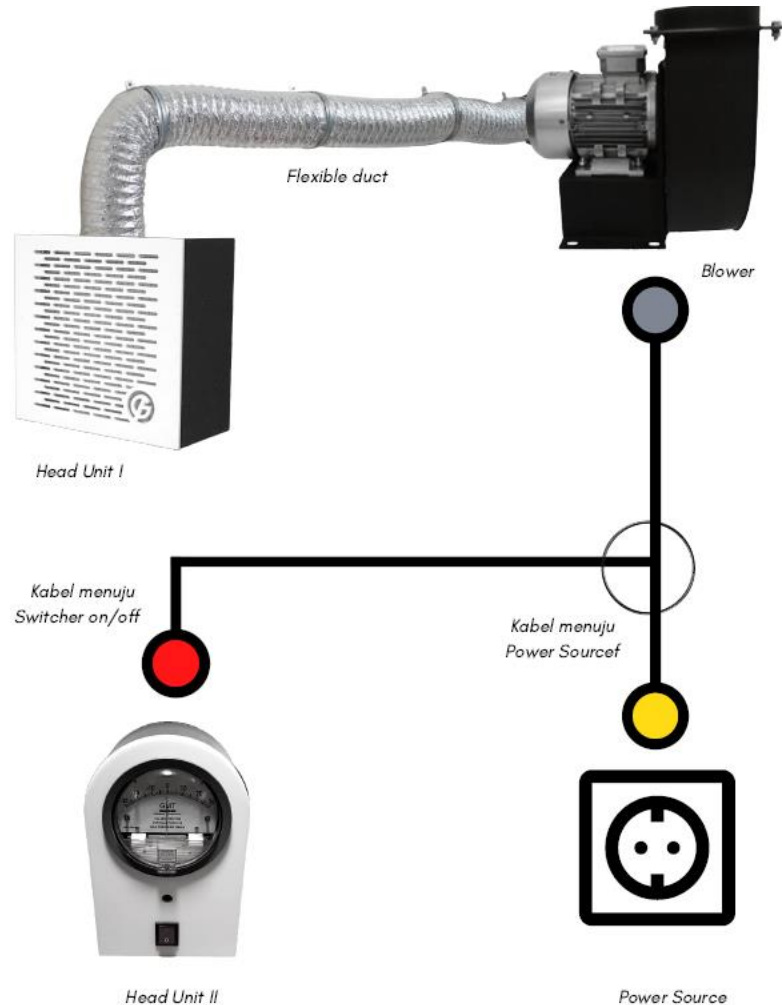


Garda Medica mengadopsi dan memodifikasi metode dari Minnesota Department of Health dengan prinsip membuat ruangan bertekanan negative dengan cara mengalirkan udara keluar melalui saluran yang telah dilengkapi HEPA filter.



GARDA • MEDICA

Negative Pressure Room Generator (NPRG)

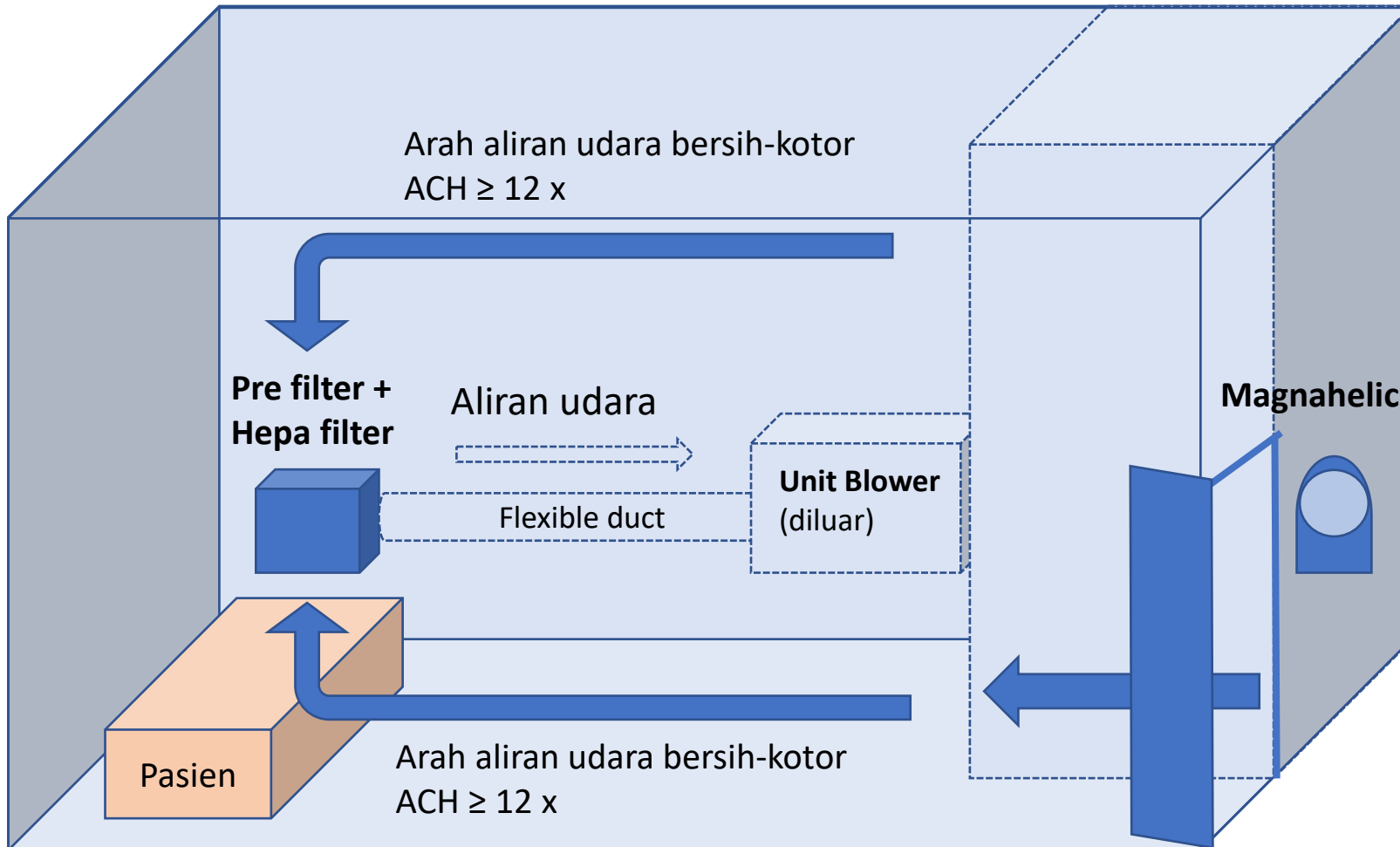


- NPRG adalah sebuah sistem alat yang mengatur tekanan dalam ruangan dalam kondisi tekanan negatif, agar udara dalam ruangan dapat dialirkan keluar
- **NPRG memiliki 3 komponen dasar:**
 - Unit filtrasi
 - Media filtrasi yang berisi unit prefilter dan hepa filter, mampu memfiltrasi 99.97% partikel hingga ukuran 0.3 micron
 - Unit monitor
 - Alat untuk memantau tekanan di dalam ruangan secara *real-time*
 - Blower
 - Penghisap udara untuk dialirkan keluar ruangan



GARDA • MEDICA

Skema ruangan isolasi dengan NPRG



Menghasilkan tekanan negatif lebih dari $-2,5$ Pa untuk ruangan dengan volume 160 m³

Menghasilkan lebih dari 12 kali pergantian udara ruangan dalam 1 jam

Derajat kebisingan 50-60 dB sehingga tidak mengganggu pasien.

Menggunakan double filter

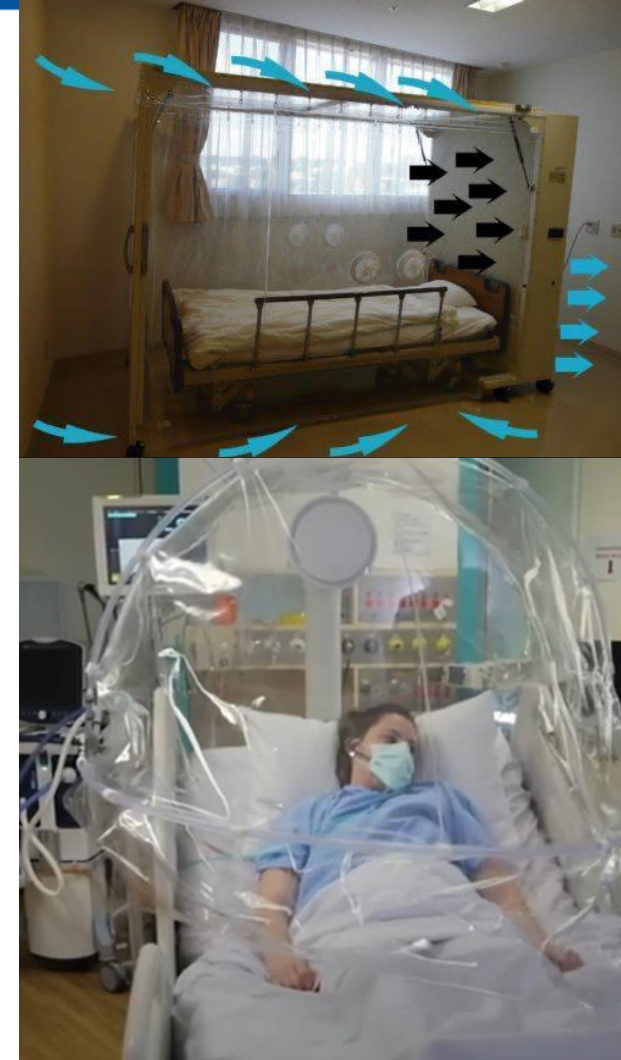
Monitor tekanan udara ruangan secara *real-time*



Kesimpulan

Kesimpulan

1. **Pola aliran udara** sangat penting disamping kondisi negative ruangan.
2. Sudah saatnya Design dilakukan secara proper dengan menggunakan **Design software** : perhitungan Cooling load secara detail dan simulasi sirkulasi udara dengan CFD, sehingga unit TIDAK OVER SIZE
3. Perlu andil para **konsultan professional (ASHRAE INDONESIAN CHAPTER)** dalam memberi masukan pada pembuat regulasi yang jelas sebagai panduan atas pandemi Covid19 ini.
4. Perlu dilakukan pengecekan atas kesesuaian ACH dan Negative pressure. Lebih baik bila terkontrol secara otomatis dengan PLC dengan **system ALERT**.
5. Penggunaan **energy ruang isolasi sangatlah besar**. Untuk itu perlu ada Langkah IMPROVEMENT agar system dapat bekerja lebih efisien.
6. Unit **Isolasi MINI untuk darurat** yang memenuhi persyaratan tata udara sangatlah dibutuhkan sebagai alternative darurat disaat sekarang.
7. AC untuk kebutuhan ruang isolasi adalah harus type **SPLIT DUCT AC**, bukan AC split Wall atau Cassette yang memiliki udara RETURN yang justru akan menimbulkan potensi infeksi dari Air borne lebih besar.
8. Kecepatan aliran hisap pada intake Exhaust adalah sangat penting ditetapkan pada kecepatan **OPTIMUM** yang tidak berisik (**3 m/s – 4m/s**) agar efek sedot dengan aliran tubulen ke area kontaminasi optimal.



Alternate Care Sites – Images



Pre-ED Screening Area

MEMORIAL HEALTH CARE SYSTEM

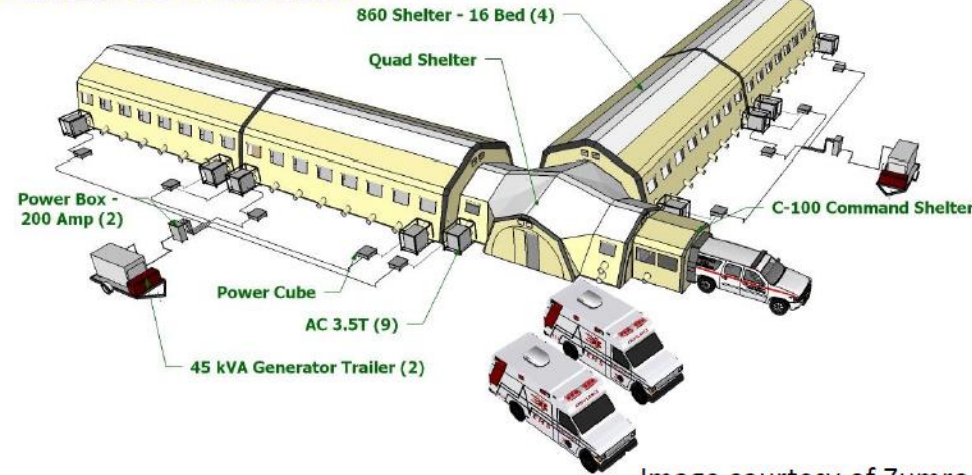


Image courtesy of Zumro



Limited Power per Bay



Vanderbilt MC Pre-ED screening, open air parking garage



Consider exhaust discharge locations – direct away from people and outside air intakes



Bottom opening exhausted to create front to back airflow across patient

